

**FD20 Limited Service Controllers with LMR Plus Microprocessor**

**Typical Specifications**

**1. Approvals**

- A. The Fire Pump Controller shall meet the requirements of the latest edition of NFPA 20 and shall be listed by [Underwriters Laboratories (UL)] and approved by [Canadian Standards Association (CSA)] [New York Department of Buildings (NYSB)] and carry the CE marking for fire pump service.

**2. Starting Type**

- A. The controller shall be of the combined manual and automatic type designed for full voltage starting.

**3. Ratings**

- A. The Controller shall have a withstand rating of 25,000 symmetrical amperes @ [208V] [240V] [380V] [400V] [415V] [480V] [18,000 @ 600V] [10,000 @ 230V single phase]
- B. The horsepower rating of the controller shall not exceed 30Hp for three (3) phase units or 15Hp on single phase units.

**4. Construction**

- A. The controller shall include an inverse time nonadjustable circuit breaker operated by an externally mounted handle.
- B. The circuit breaker shall be mechanically interlocked such that the enclosure door cannot be opened when the handle is in the on position except by a tool operated defeater mechanism.
- C. The controller manufacturer shall manufacture the contactor, circuit breaker, pushbuttons, and enclosures. Brand-labeled components will not be accepted.

**5. Enclosure**

- A. The controller shall be housed in a NEMA Type 2 (IEC IP11) drip-proof, powder baked finish, freestanding enclosure.
- B. Optional Enclosures:
  - 1. NEMA 3R (IEC IP14) rain-tight enclosure.
  - 2. NEMA 4 (IEC IP66) watertight enclosure.
  - 3. NEMA 4X (IEC IP66) watertight 304 stainless steel enclosure.
  - 4. NEMA 4X (IEC IP66) watertight 316 stainless steel enclosure.
  - 5. NEMA 4X (IEC IP66) watertight corrosion resistant enclosure.
  - 6. NEMA 12 (IEC IP52) dust-tight enclosure.

**6. Microprocessor Control**

- A. The controller shall come complete with a 4 line by 40 character LCD display mounted on a panel opening in the front door. The LCD display shall indicate the following:
  - 1. Main screen displaying system pressure, three-phase voltage and amperage readings, system frequency, date, and time.
  - 2. Set point review screen displaying the programmed pressure start and stop points, and weekly test time.
  - 3. Controller statistics screen, including:
    - a. Powered Time
    - b. Motor Run Time
    - c. Number of Calls to Start
    - d. Number of Starts
    - e. Last Motor Start Time
    - f. Last Motor Run Time
    - g. Last Low Pressure Start
    - h. Minimum System Voltage
    - i. Maximum System Voltage
    - j. Minimum System Frequency

- k. Maximum System Frequency

- l. Minimum System Pressure

- m. Maximum System Pressure

- n. Last System Startup

- o. Last Phase Failure

- p. Last Phase Reversal

- q. Last Locked Rotor Trip

- r. Maximum Run Current

- s. Last Locked Rotor Current

- 4. Controller diagnostics screen, including:

- a. Date & Time

- b. Firmware Version

- c. Shop Order Number

- d. Customer Order Number

- e. Transformer Output Voltage

- f. Current Transformer Outputs

- g. Pressure Transducer Calibrated Settings

- h. Input Status

- i. Output Status

- 5. Display last messages screen that will display up to 10,000 alarms/messages stored in the controllers' memory.

- 6. Display up to ten (10) custom messages of up to 100 characters each, which will continually scroll across the fourth line of the display.

- 7. Remaining time left on active timers.

- B. The controller shall be supplied with ten (10) green status LED's for the following:

- 1. Power On

- 2. Pump Running

- 3. Local Start

- 4. Remote Start

- 5. Deluge Valve

- 6. Emergency Start

- 7. Interlock On

- 8. Low Pressure

- 9. Auto Shutdown Enabled

- 10. Programmable LED #1

- C. The controller shall be supplied with ten (10) red alarm LED's to indicate the following:

- 1. Phase Reversal

- 2. Phase Failure

- 3. Fail to Start

- 4. Undervoltage

- 5. Overvoltage

- 6. Low Room Temperature

- 7. Locked Rotor Trip

- 8. Low Suction Pressure

- 9. Source 2 Disconnected

- 10. Programmable LED #2

- D. The microprocessor logic board shall be available with:

- 1. A USB port for transference of message history, controller status, diagnostics, and statistics and the ability to update firmware.

- 2. An optional Ethernet port for direct connection to a computer for data transfer.

- 3. An optional RS485 Serial port for communication to various external software programs.

- E. The controller shall be available with an embedded web page which allows viewing of the controllers' current status, data values, programmed set points, and history.

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- F. A Fail-to-Start alarm shall occur if the motor controller sees less than 20% of the motor full load amps after an adjustable time delay of 1-90 seconds.
  - G. A sequential start timer and weekly test timer shall be provided as standard.
  - H. A restart time delay of two (2) seconds shall be provided to allow the residual voltage of the motor to decay prior to re-starting the motor. In the event that the pump motor continues to run after a request to stop, then the controller must display a fail to stop message to indicate this condition.
  - I. Overvoltage (5-20%) and undervoltage (5-30%) sensing and alarming shall be provided as standard.
  - J. The controller shall be supplied with interlock and shutdown circuits as standard. A flashing green LED shall indicate an interlock on condition.
  - K. Where shutdown of the pump(s) due to low suction pressure is required, it shall be accomplished without the addition of a separate panel or enclosure. The LCD display shall indicate low suction shutdown. Resetting of the condition shall be automatic or manual as selected by the user.
  - L. Means shall be provided to test the operation of all LED's to ensure their functionality.
- 7. Programming Menu**
- A. The programming menu shall have the ability to enable an entry password.
  - B. The programming menu shall be limited to two (2) levels of password protection.
  - C. The controller shall have three (3) languages as a standard, English, French, and Spanish, with the ability to add a fourth language.
  - D. The programming menu shall be grouped into 8 main menu headings as follows:
    - 1. Language
    - 2. Regional Settings
    - 3. Pressure Settings
    - 4. Timer Values
    - 5. Alarm Set points
    - 6. Input/Output Menu
    - 7. System Configuration (password protected)
    - 8. Main Menu Password
- 8. Pressure Sensor**
- A. A solid-state 4-20mA pressure sensor shall be provided. The pressure Start and Stop points shall be adjustable in increments of one (1) PSI. A low pressure pre-alarm, indicated with a flashing green LED, shall denote a potential pump starting condition and will remain lit once the pump has started to indicate the starting cause.
- 9. Custom Inputs/Outputs**
- A. The controller shall come standard with nine (9) future inputs, two (2) future LED indicators, and one (1) future output, with the ability to add up to another 8 outputs via optional relay boards.
  - B. The user shall be able to program the future inputs/outputs through the main programming menu.
  - C. The inputs shall be selectable based on the following criteria:
    - 1. User selected message or thirteen (13) predetermined messages.
    - 2. Energize the common alarm relay when the input is received.
    - 3. Link to a future relay and/or LED indicator.
    - 4. Alarm latched until reset.
    - 5. Normally open or closed input.
    - 6. On-delay timer.
- D. The LED indicators shall be selectable based on the following criteria:
    - 1. Indication based on a minimum of twelve (12) predetermined alarms or a custom input.
  - E. The future relays shall be selectable based on the following criteria:
    - 1. Output based on a minimum of twenty-seven (27) predetermined alarms, controller status or a custom input.
    - 2. Latched until reset.
    - 3. Energized under normal conditions.
    - 4. On or off delay timer on the output.
- 10. Alarm Relays**
- A. All relays shall be of the plug-in type. An LED on the relay panel shall indicate the energized state of the relay. All relay contacts shall be rated @ 8A, 277VAC/30VDC. Two (2) sets of Form-C contacts shall be provided for each of the following:
    - 1. Phase Reversal
    - 2. Phase Failure
    - 3. Common Alarm
    - 4. Future #1
    - 5. Pump Run.
  - B. The Common Alarm and Phase Failure relays shall be energized under normal conditions.
- 11. Manufacturer**
- A. The controller shall be of the LMR Plus type as manufactured by Eaton Corporation.